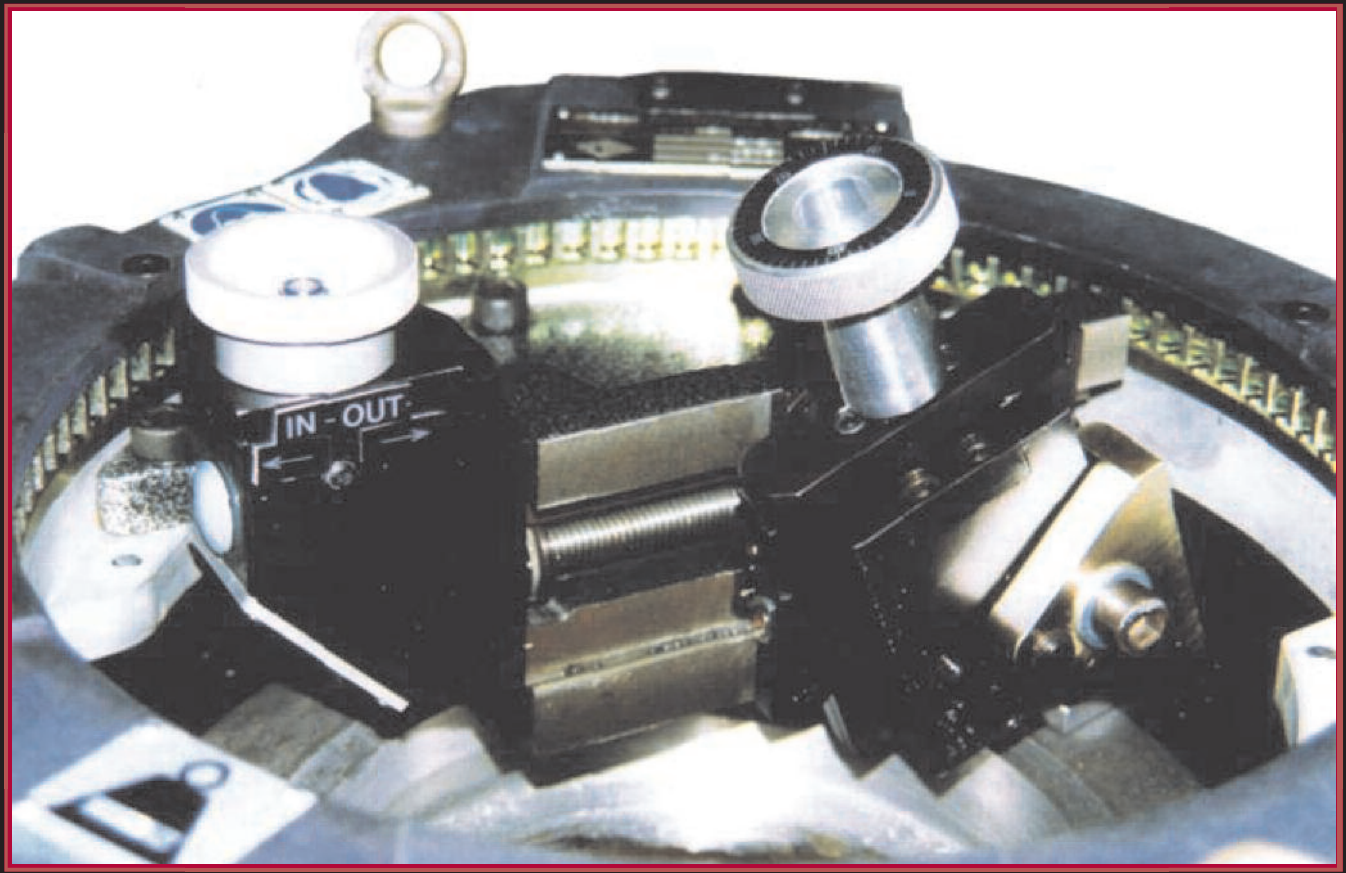
Accessory Machining Kits
For AXL012, SX012 & AX024
Rotary Machining Centres

Patriot International

Integrated **Solutions**
to **Piping Problems**

For AXL012, SX012 & AX024 - Rotary Machining Centres

Machine Kits are designed to replace the existing "D-section" or saddle arrangement in the standard rotary machining centres. These kits have the same bolting configuration for easy replacement and set up. Standard "D-section" covers a range of flat and raised face flanges.



Additional machine kits are used for refurbishing seal faces:
such as RTJ, Lens Ring and Hub profile flanges.

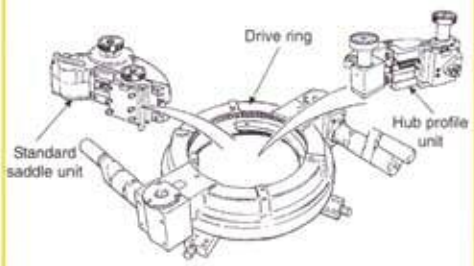
Accessory Machining Kits
For AXL012, SX012 & AX024
Rotary Machining Centres

Patriot International

Integrated **Solutions**
to **Piping Problems**

Accessory Machining Kits

Hub Profile Unit



Hub Profile Unit

Hub Profile Kit
Additional "D-section" to interchange with the standard AXL012, SX012 and AX024 drive rings to allow for machining of Techlok or Grayloc type hub connectors. The toolpost is designed with pre-set angles of 15°, 20° and 23° to accurately single point the angled face.

Hub Profile Machining Range
AXL012 2" - 8" hub sizes
SX012 2" - 8" hub sizes
AX024 8" - 18" hub size

Lens Ring Machining Kit

Lens Ring Machining Kit
This machine kit is designed to refurbish lens ring flanges with a pre-set seat angle of 20°.
The kit consists of a toolpost for single point machining of the seat area and a grinding attachment for final mirrored finish of the seat.

Quality
All Furmanite Silk Engineering activities are conducted in strict conformance to the ISO9001 quality system.

Silk Design Department
All Silk machines are used by our on-site service technicians and over the years, we have modified and designed attachments to enable the Silk range of machine tools to undertake many specialist applications. Can we help you? Comprehensive CAD facilities operated by qualified design engineers and experienced project engineers are able to meet your exact requirements.

Features

- Pre-set cutting angles
- Extreme accuracy
- Measuring faces without removing set-up
- Measuring tools
- Ease of operation

RTJ Measuring Kit

RTJ Measuring Kit
Complete measuring tool used in conjunction with the ring joint machining kit to accurately measure the depth and width of ring grooves.
This kit can also measure the conical diameters for grooves and hub profiles such as Techlok or Grayloc style hub connectors.